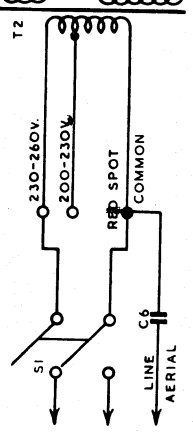


TO HEATERS &  
DIAL LAMPS.



# ALIGNMENT PROCEDURE.

## Manufacturer's Setting of Adjustments.

The receiver is tested by the manufacturer with precision instruments and all adjusting screws are sealed. Re-alignment should be necessary only when components in tuned circuits are repaired or replaced, or when it is found that the seals over the adjusting screws have been broken.

It is especially important that the adjustments should not be altered unless in association with the correct testing instruments listed below.

Under no circumstances should the plates of the ganged tuning capacitor be bent, as the unit is accurately aligned during manufacture and cannot be re-adjusted unless by skilled operators using specialised equipment.

For all alignment operations, connect the "low" side of the signal generator to the receiver chassis, and keep the generator output as low as possible to avoid A.V.C. action. Also, keep the volume control in the maximum clockwise position.

## Testing Instruments.

- (1) A.W.A. Junior Signal Generator, type 2R3911, or
- (2) A.W.A. Modulated Oscillator, type J6726.  
If the modulated oscillator is used, connect a 0.25 megohm non-inductive resistor across the output terminals and, for short wave alignment, an additional 400 ohms non-inductive resistor in series with the "high" output lead of the instrument.
- (3) A.W.A. Output Meter, type 2M8832.

## ALIGNMENT TABLE. MODEL H55MEZ.

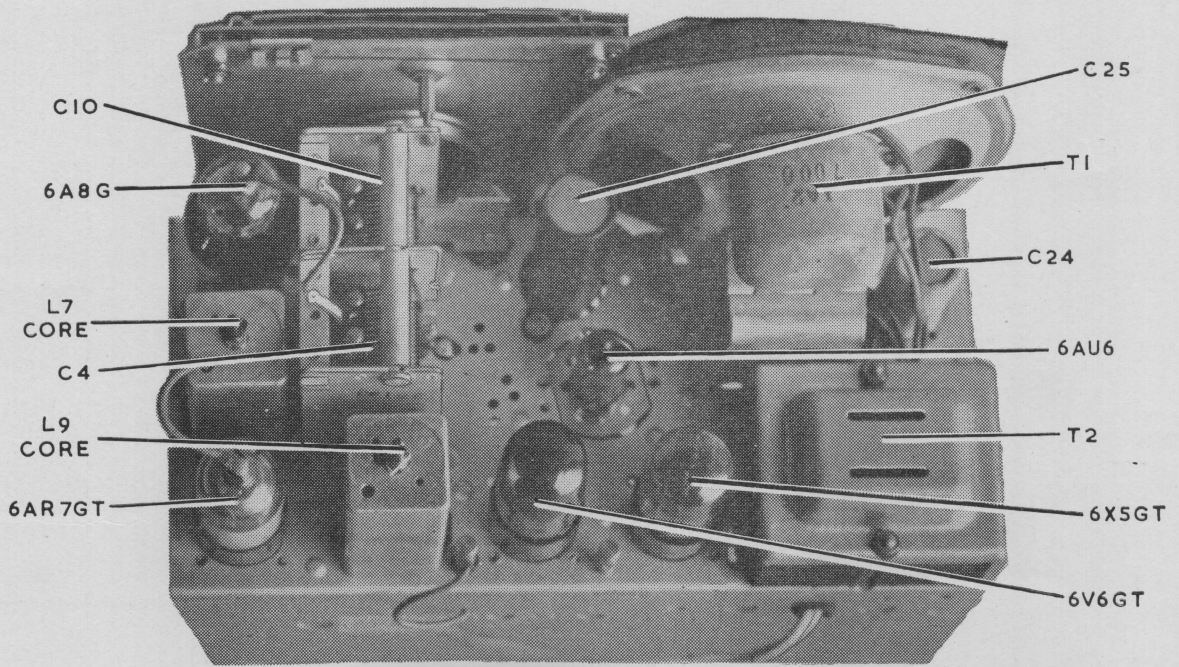
Order	Connect "high" side of Generator to:	Tune Generator to:	Tune Receiver Dial to:	Adjust for maximum peak output
1	6A8G*	455 Kc/s	540 Kc/s	L9 Core
2	6A8G*	455 Kc/s	540 Kc/s	L8 Core
3	6A8G*	455 Kc/s	540 Kc/s	L7 Core
4	6A8G*	455 Kc/s	540 Kc/s	L6 Core
Repeat the above adjustments until the maximum output is obtained				
5	Aerial Terminal	600 Kc/s	600 Kc/s	L.F. Osc. Core Adj. (L5) †
6	Aerial Terminal	1500 Kc/s	1500 Kc/s	H.F. Osc. Adj. (C9)
7	Aerial Terminal	1500 Kc/s	1500 Kc/s	H.F. Aer. Adj. (C3)
Repeat adjustments 5, 6 and 7.				

\*With grid clip connected. A 0.001 uF capacitor should be connected in series with the high side of the test instrument.  
†Rock the tuning control back and forth through the signal.

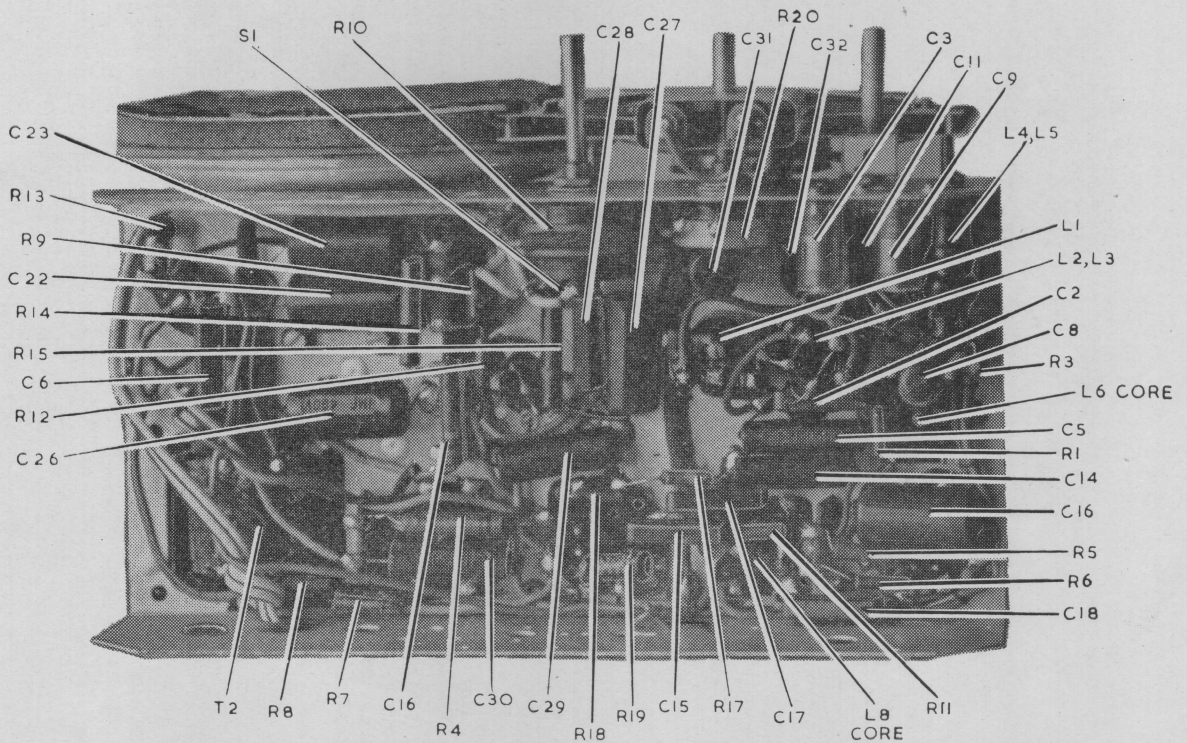
## ALIGNMENT TABLE. MODEL H55DEZ.

Order	Connect "high" side of Generator to:	Tune Generator to:	Tune Receiver Dial to:	Adjust for maximum peak output
1	6J8GA*	455 Kc/s	540 Kc/s	L13 Core
2	6J8GA*	455 Kc/s	540 Kc/s	L12 Core
3	6J8GA*	455 Kc/s	540 Kc/s	L11 Core
4	6J8GA*	455 Kc/s	540 Kc/s	L10 Core
Repeat the above adjustments until the maximum output is obtained.				
5	Aerial Terminal	600 Kc/s	600 Kc/s	L.F. Osc. Core Adj. (L7) †
6	Aerial Terminal	1500 Kc/s	1500 Kc/s	H.F. Osc. Adj. (C12)
7	Aerial Terminal	1500 Kc/s	1500 Kc/s	H.F. Aer. Adj. (C2)
Repeat adjustments 5, 6 and 7.				
8	Aerial Terminal	16 Mc/s	16 Mc/s	H.F. Osc. Adj. (C13) ‡
9	Aerial Terminal	16 Mc/s	16 Mc/s	H.F. Aer. Adj. (C4) §

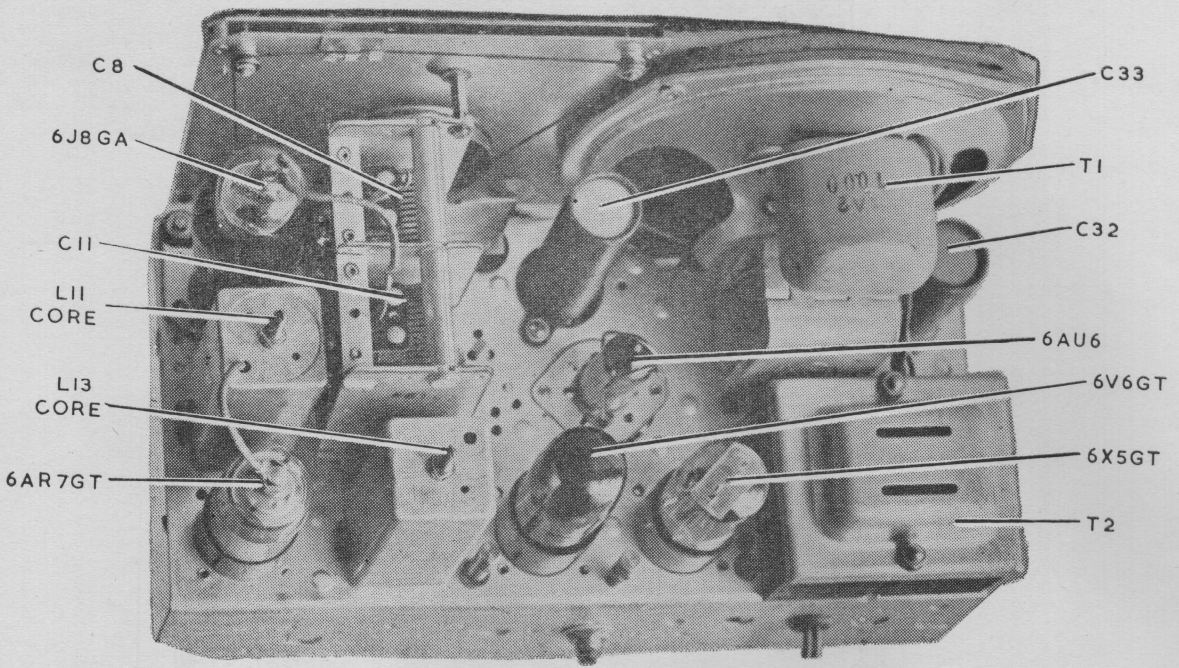
\*With grid clip connected, a 0.001 uF capacitor should be connected in series with the "high" side of the test instrument.  
†Rock the tuning control back and forth through the signal.  
‡Use minimum capacity peak if two can be obtained. Check to determine that the trimmer has been adjusted to correct peak by tuning the receiver to approximately 15.09 Mc/s where a weaker signal should be received.  
§Use maximum capacity peak if two can be obtained.



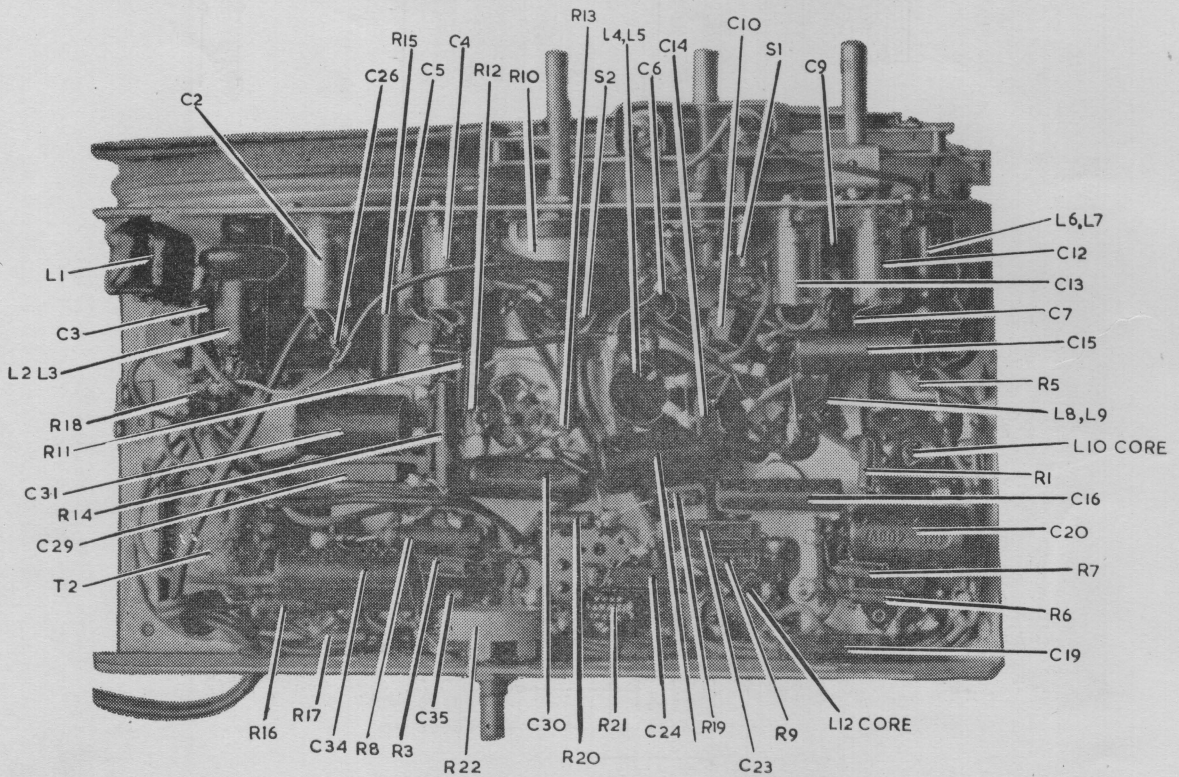
Chassis (top view). Model H55MEZ.



Chassis (bottom view). Model H55MEZ.



Chassis (top view). Model H55DEZ.



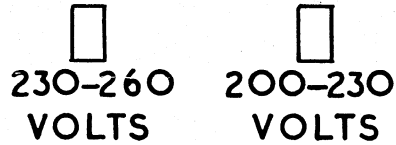
Chassis (bottom view). Model H55DEZ.



### Connection to Power Supply.

The receiver should not be connected to any circuit supplying other than alternating current from 200-260 volts and at the frequency stated on a label within the cabinet. The power supply connections are shown in the accompanying diagram.

**RED DOT INDICATES COMMON CONNECTION FOR ALL VOLTAGES**



### Chassis Removal.

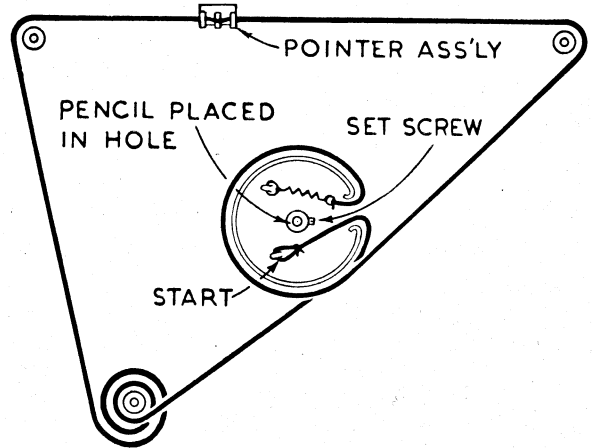
First remove the control knobs and felt washers—each knob is held by a set-screw. Then remove two screws from underneath the cabinet and withdraw the chassis.

### Drive Cord Replacement.

1. Remove the dial backing from the front plate.
  2. Loosen the set-screws holding the drive drum to the gang spindle.
  3. Remove the front plate by unscrewing three screws from the front of the plate.
- Before the drive cord can be replaced, it is necessary to fasten to the drive drum some object similar to the drive spindle. A pencil will be found quite satisfactory.

Now replace the drive cord as shown in the accompanying diagram.

To replace the front plate and drive drum, loosen the set-screws in the drum and, using the pencil as a guide, push the front plate and drive drum into position. Now re-tighten the set-screws and replace the front plate screws.



### SOCKET VOLTAGES. MODEL H55MEZ.

Valve	Cathode to Chassis Volts:	Screen Grid to Chassis Volts:	Anode to Chassis Volts	Anode Current mA.	Heater Volts
6A8G Converter .....	0	90	230	4	6.3
Oscillator .....	0	—	150	4	—
6AR7GT I.F. Amp., Det., A.V.C.	0	90	230	5	6.3
6AU6 A.F. Amp. ....	0	90*	120*	0.7	6.3
6V6GT Output .....	13	230	215*	35	6.3
6X5GT Rectifier .....	290	—	280A.C.	—	6.3

Volts across back-bias resistor R13—2.

Total H.T. Current—60mA.

\*This reading may vary depending on the resistance of the voltmeter used.

Measured at 240 volts A.C. supply. No signal input. Volume control maximum clockwise. Voltmeter 1000 ohms per volt; measurements taken on highest scale giving accurate readable deflection.

## SOCKET VOLTAGES. MODEL H55DEZ.

Valve	Cathode to Chassis Volts:	Screen Grid to Chassis Volts:	Anode to Chassis Volts:	Anode Current mA:	Heater Volts:
6J8GA Converter, M.W. ....	0	80	230	1.3	6.3
S.W. ....	2.5	80	230	1.1	—
Oscillator, M.W. ....		—	105	5	—
S.W. ....		—	105	5	—
6AR7GT I.F. Amp., Det., A.V.C.	0	80	230	5	6.3
6AU6 A.F. Amp. ....	0	90*	120*	0.7	6.3
6V6GT Output .....	13	230	215	35	6.3
6X5GT Rectifier .....	290	—	280A.C.	—	6.3

Volts across back-bias resistor R18—2.

Total H.T. Current—60mA.

\*This reading may vary depending on the resistance of the voltmeter used.

Measured at 240 volts A.C. supply. No signal input. Volume control maximum clockwise. Voltmeter 1000 ohms per volt; measurements taken on highest scale giving accurate readable deflection.

## D.C. RESISTANCE OF WINDINGS. MODEL H55MEZ.

Winding	D.C. Resistance in Ohms
Aerial Coil	
Primary (L2)	30
Secondary (L3)	4
Oscillator Coil	
Primary (L4)	2
Secondary (L5)	6.5
I.F. Transformer Windings	10
I.F. Filter (L1)	17.5*
Power Transformer (T2)	
Primary	50
Secondary	400
Loudspeaker Input Transformer (T1)	
Primary	450
Secondary	†

\* In some receivers this reading may be as high as 60 ohms.

† Less than 1 ohm.

The above readings were taken on a standard chassis, but substitution of materials during manufacture may cause variations and it should not be assumed that a component is faulty if a slightly different reading is obtained.

## MECHANICAL REPLACEMENT PARTS.

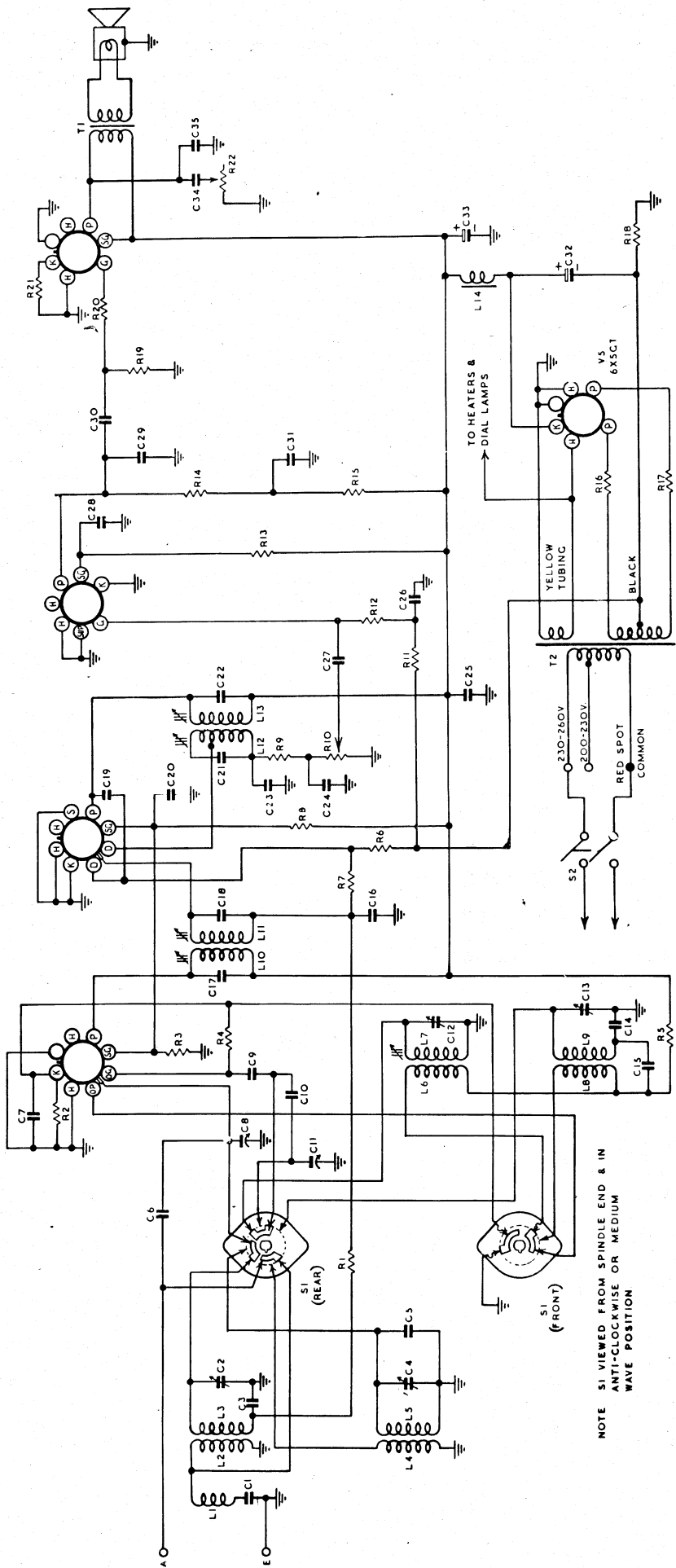
Items	Part No.	Items	Part No.
Cabinet .....	20090	Drive Drum .....	24233
Cable, Aerial .....	15452	Front Plate .....	25551
Power .....	26053	Knob .....	17603
Chassis, End, Left-hand .....	20124	Socket, Valve .....	4704
Right-hand .....	22417	Valve .....	20142
Clip, Grid .....	7459	Spindle Drive .....	25563
Dial, Light Cowl .....	25554	Strip, Tag, 1 way (H55MEZ only)	7628
Pointer .....	25572	2 way .....	8863
Scale, Model H55MEZ .....	23375C	6 way .....	23996
Model H55DEZ .....	23377C	Terminal Spring .....	5458

V4  
6V6CT

V3  
6AU6

V2  
6AR7CT

V1  
6J8GA



NOTE S1 VIEWED FROM SPINDLE END & IN  
ANTI-CLOCKWISE OR MEDIUM  
WAVE POSITION



## MODEL H55DEZ—CIRCUIT CODE.

Code No.	Description	Part No.	Code No.	Description	Part No.	Code No.	Description	Part No.
<b>INDUCTORS.</b>								
L1	I.F. Filter (including C1)	9382	R20	50,000 ohms $\frac{1}{2}$ watt		C24	100 uF mica	
L2, L3	Aerial Coil	15454	R21	325 ohms 3 watts		C25	0.1 uF paper 400 V	
L4, L5	540-1600 Kc/s	15456	R22	0.1 megohm Tone Control	25541	C26	0.4 uF paper 200 V	
L6, L7	Aerial Coil 6-18 Mc/s					C27	working	
L8, L9	Oscillator Coil 6-18 Mc/s	9206A			19659	C28	0.025 uF paper 400 V	
L10, L11	Oscillator Coil	15458				C29	working	
L12, L13	1st I.F. Transformer	25195				C30	0.02 uF paper 600 V	
	2nd I.F. Transformer	25197			19659	C31	0.02 uF paper 600 V	
	Speaker Field 1000 ohms						working	
							0.1 uF paper 400 V	
<b>RESISTORS.</b>								
R1	0.1 megohm $\frac{1}{2}$ watt		C7	0.1 uF paper 200 V		C32	working	
R2	320 ohms $\frac{1}{2}$ watt		C8	12,430 uF tuning	18202	C33	8 uF 525 P.V. Electrolytic	
R3	20,000 ohms 1 watt		C9	70 uF mica		C34	16 uF 525 P.V. Electrolytic	
R4	30,000 ohms $\frac{1}{2}$ watt		C10	490 uF paddler $\pm 2\frac{1}{2}\%$			0.03 uF paper 600 V	
R5	25,000 ohms $\frac{1}{2}$ watt		C11	12,430 uF tuning	18202		working	
R6	1.6 megohms $\frac{1}{2}$ watt		C12	2-20 uF air trimmer	19659	C35	0.01 uF paper 600 V	
R7	1.0 megohm $\frac{1}{2}$ watt		C13	2-20 uF air trimmer	19659		working	
R8	20,000 ohms 2 watts		C14	4000 uF paddler $\pm 2\frac{1}{2}\%$	19659		0.01 uF paper 600 V	
R9	50,000 ohms $\frac{1}{2}$ watt		C15	0.05 uF paper 400 V			working	
R10	0.5 megohm Volume Control (includes S2)	23480		working				
R11	0.5 megohm $\frac{1}{2}$ watt		C16	0.05 uF paper 200 V		T1	Loudspeaker Transformer	XA2
R12	1.6 megohms $\frac{1}{2}$ watt		C17	working		T2	Power Transformer	17859B
R13	0.5 megohm 1 watt		C18	100 uF silvered mica			50-60 C.P.S.	
R14	0.1 megohm 1 watt		C19	100 uF silvered mica			Power Transformer	
R15	50,000 ohms 1 watt		C20	50 uF mica			40 C.P.S.	17861B
R16	100 ohms $\frac{1}{2}$ watt			0.1 uF paper 400 V				
R17	100 ohms $\frac{1}{2}$ watt		C21	working		S1	Range Switch	25559
R18	32 ohms 3 watts		C22	100 uF silvered mica			Power Switch (on R10)	
R19	0.5 megohm $\frac{1}{2}$ watt		C23	100 uF mica		S2	Power Switch	
							6 $\frac{1}{2}$ inch electro magnet	AE21

## D.C. RESISTANCE OF WINDINGS MODEL H55DEZ.

Winding	D.C. Resistance in Ohms
Aerial Coil (M.W.)	
Primary (L2)	30
Secondary (L3)	4
Aerial Coil (S.W.)	
Primary (L4)	4
Secondary (L5)	*
Oscillator Coil (M.W.)	
Primary (L6)	2
Secondary (L7)	6
Oscillator Coil (S.W.)	
Primary (L8)	*
Secondary (L9)	*
I.F. Transformer Windings	10
I.F. Filter (L1)	17.5†
Power Transformer (T2)	
Primary	50
Secondary	400
Loudspeaker Input Transformer (T1)	
Primary	450
Secondary	*

\* Less than 1 ohm.

† In some receivers this reading may be as high as 60 ohms.

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